

BRILLIANT FUTURE, LUMINOUS IFEZ

Incheon Bridge · Yeongjong Bridge · Arts Center Incheon · G-Tower · Bear's Best Cheongna Golf Club · Cheongna Lake Park · Chadwick International School · Incheon Global Campus · Incheon 3rd Bridge · Hana Dream Town · Hansang Dream Ireland · Midan City (Golden-Terra City) · Starfield Cheongna · Cheongna Medical Complex · Cheongna Dalton School · Songdo Global Complex · Posco Tower-Songdo · Songdo Convensia · Canal Way · Robot Land · Visual & Cultural Content Creation Complex · Incheon International Airport · Paradise City · MRO Business District UN APCICT (UN Asian and the Pacific training Center for Information and Communication Technology for Development) · UN ESCAP SRO-ENEA (UN Economic and Social

Center & Network) · World Bank Korea Office · BMW Driving Center · Incheon Bridge · Yeongjong Bridge · GM Korea R&D Facilities · Robot Land · Cheongna City Tower · Landmark City Tower · Jack Nicklaus Golf Club Korea · Industrial Logistics Complex 1 · Inspire Entertainment Resort · Waterfront · IFEZ Authority · Songdo Bio Cluster · Waterfront · Industrial Logistics Complex 2 · BMW Driving Center · Maintenance Engineer · Must Accelerator · MetiMedi Pharmaceuticals · Rehoboth Songdo Bio Convergence Center · Incheon Technopark · ITP Bio Industrial Center · Binex · Gachon Univ. Lee Gil Yab Cancer & Diabetes Institute · Bio Convergence Technology Laboratory of Korea Conformity Laboratories (KCL), etc. · Incheon University · i-SENS · KD Corporation · Janssen Korea · EONE Life Science Institute · EONE Laboratories · EDGC · Knotus · Celltrion · Next Biomedical · Utah-Inha DDS Research Cen-

ter · Macrogen Medical Foundation & Research Center · Bio Research Complex (BRC) · Neuroscience Research Institute of Gachon Univ. Gil Medical Center · Cytiva Korea · RudaCure, etc. · Olympus Korea Medical Training & Education Center · Korea Polar Research Institute · Smart Valley · Dong-A Socio Group · Samsung Bioepis · Samsung Biologics · Saint-Gobain Korea · Merck Korea & Sigma-Aldrich Korea · Ajinomoto Genexine · Macrogen · Merck M.Lab Collaboration Center · Charles River Korea · Voronoi, etc. · Yonsei University International Campus · SL BIGEN · Incheon Global Campus · ITP SW Convergence Cluster Songdo-Center · IFEZ Bio Analysis Center · Ghent University Global Campus · SK bioscience



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STRENGTHSS OF IFEZ

Excellent Location

At the center of Northeast Asia, with connections to 147 global cities, each with a population of over a million, accessible within 3 hours by plane

Perfect Logistics

Incheon International Airport, ranked No. 1 in the world / Incheon Port with state-of-the-art terminals / Metropolitan transportation network

Abundant High-Quality Human Resources

Talent from Incheon Global Campus's world-class universities, renowned domestic universities, and adjacent metropolitan areas

Optimal Corporate Environment

Various incentives for free economic zones / Best environment and MICE facilities for businesses

Excellent Residential Environment

Green lifestyle and waterfront areas / World-class living infrastructure, including shopping and medical care

NEW ZEALAND

CANADA

NORTH AMERICA

USA

MEXICO

SOUTH AMERICA

This land was a getbol (tidal flat).
Playing hide and seek with the tide's endless ebb and flow,
the getbol dreamed of becoming a marine city.

Incheon's Getbol



In 2003, Incheon's Songdo, Yeongjong, and Cheongna districts were designated as a free economic zone (FEZ). To actively attract foreign investment, FEZs improve the business and residential environment for foreign-invested companies and ease various regulations to ensure their free economic activities and investments. Incheon Free Economic Zone (IFEZ), Korea's first FEZ, began building a future city by filling the getbol.



This land has been reborn as a luminous city showcasing a brilliant future. IFEZ brings people and businesses together, opening the door to a successful future.



Brilliant Future, Luminous IFEZ



IFEZ has become a global business hub based on differentiated competitiveness, boasting an excellent location and logistics and transportation infrastructure, along with high-quality human resources, residential environments, and business infrastructure. The 122.34 km² of getbol landfill has been transformed into Songdo International City (53.36 km²), centered on high-tech industries like international business and IT/BT, while Yeongjong International City (51.18 km²) is characterized by aviation, logistics, tourism, and leisure, and Cheongna International City (17.80 km²) is renowned for international finance business, high-tech industries, and distribution. In short, people from all over the world are flocking to IFEZ, where dreams come true.

2001

2001.9.29

Incheon International Airport was opened.

2002

2002.7.29

The plans to become the business center of Northeast Asia were announced.

2003

2003.7.1

The Special Act on Designation and Management of Free Economic Zones was enacted.

2003.8.11

IFEZ (Songdo, Yeongjong, and Cheongna) was designated as Korea's first FEZ.

**2003.10.15**

The IFEZ Authority was opened.

2006

2006.1.6

UN APCICT was opened in Songdo.



2005

2005.7.25

The completion ceremony for Celltrion was held.

**2006.10.27**

DB Schenker completed its logistics center.

2007

2007.10.30

GM DAEWOO, Cheongna, completed the construction of its research center.

2007.12.15

The reclamation work for Songdo Zones 5 and 7 was completed.

2009

2009.8.7

Songdo Central Park was opened.

2008

2008.1.22

The reclamation work for Cheongna Zone 2 was completed.

2008.7.17

The construction of Asiana IDT was completed.

2008.10.7

Songdo ConvensiA was opened (completed on August 1).

**2009.10.19**

The Incheon Bridge was opened (completed on October 16).

2010

2010.5.18

POSCO E&C was completed with the construction of its headquarters building; occupancy began.

2010.8.31

The construction of the Jack Nicholas Golf Club Korea was completed.



2010.9.7

Chadwick International School was opened.

2011

2011.7.6

The reclamation work on public waters in District 1 of Songdo Zones 6 and 8 was completed.

2011.9.1

Cheongna Dalton School was opened.



2011.11.18

The construction of Bear's Best Cheongna Golf Club was completed.

2013

2013.2.27

The construction of G-Tower was completed.

2013.12.4

Green Climate Fund Secretariat was opened in Songdo.

2012

2013.12.31

The construction of Cheongna International City Station (Incheon International Airport Railroad) was completed.



2012.2.23

The IGC Foundation was established.

2014

2014.3.3

Mason Korea was opened.

2012.3.3

SUNY Korea was opened.

2014.3.31

The Association of World Election Bodies (A-WEB) Secretariat was launched in Songdo.



2014.7.14

The construction of the BMW Driving Center was completed.



2014.10.20

Ajinomoto Genexine opened its factory.

2014.9.2

GUGC and UAC were opened.

2015

**2015.4.16**

The construction of Gyeongwonjae Ambassador Incheon was completed.

2016

2016.4.6

The construction of Hyundai Premium Outlet was completed.

2016.4.26

The construction of Boeing Training Center was completed.

2016.6.8

The Aircraft Engine Maintenance Center of P&G was opened.

2016.7.19

The proclamation ceremony for IFEZ Vision and Strategy 2030 was held.

2016.8.29

The construction of the Yongyu Wangsan Marina project in Yeongjong was completed.

2016.12.30

Amkor Technology completed the construction of its semiconductor production packaging, test, and research facilities.

2017.4.27

Songdo Triple Street was opened.

2017.6.2

The construction of EONE Laboratories R&D Center was completed.

2017.8.25

SUNY Korea-FIT was opened.

2017

2017.4.20

Phase 1-1 of Paradise City Integrated Resort was opened.



2019

2019.5.4

Hana Global Campus was completed.



2018

2018.2.5

Cheongna GRT was opened.

**2018.11.16**

Arts Center Incheon was opened.

2019.7.22

Merck completed construction of Korea Life Science Operations Headquarters.

2019.11.28

Hyundai Movex completed the construction of its logistics automation system R&D center.

2020

2020.6.15

Incheon International Ferry Terminal was opened.



2020.9.1

Songdo ConvensIA was the first in Korea to implement the IoT-based K-quarantine management system.

2020. 10. 23

Macrogen R&D Center and Health Checkup Center were opened.



2021.3.10

Dong-A ST completed the construction of its biopharmaceutical research center.



2021.2.25

Incheon Startup Park was opened.

2021.1.22

Skylogis completed the construction of its state-of-the-art aviation logistics center.

2020.11.10

GTX-B Songdo Station was selected in the GTX Station Transfer Center pilot project contest.

2021

2021.6.3

SCIGC was opened.

2021.7.9

Songdo was selected as a final candidate site in the K Bio Lab Hub national contest.

2022

2022.7.27

Phase 1-1 construction of Songdo Waterfront was completed.



2023

2023.2.6

IFEZ 20th anniversary slogan was confirmed ("Brilliant Future, Luminous IFEZ").

2023.4.26

Schenker Korea Logistics Center was completed.

2022.9.21

Fashion Group Hyungji moved into the Global Fashion Complex Center.

Yeongjong International City Development Overview

- Location: Yeongjong/Yongyu Island, Jung-gu, Incheon
- Area: 51.18 km²(18 times the area of Yeouido)
- Focus: Aviation logistics, tourism, and leisure
- Budget: KRW 14.558 trillion
- Period: 2003. ~ 2027.
- Planned Population: 181,024(70,207 households)
- Current Population: 114,318(foreigners: 2,121)
- Major Projects:
Yeongjong Sky City, Aviation Cluster,
Complex Resort, Midan City (Golden-Terra City),
Incheon International Airport, Hansang Dream Island,
Yongyu Ocean View, Muui LK, and Muui Solaire

IFEZ

Midan City(Golden-Terra City)

Hansang Dream Ireland

Incheon International Airport

Industrial Logistics Complex 1

Industrial Logistics Complex 2

Inspire Entertainment Resort

MRO Business District

BMW Driving Center

Paradise City

YEONGJONG





Cheongna International City Development Overview

- Location: Cheongna-dong, Seo-gu, Incheon
- Area: 17.80 km²(6 times the area of Yeouido)
- Focus: International affairs (finance), high-tech industry, and distribution
- Budget: KRW 6.596 trillion
- Period: 2003. ~ 2024.
- Planned Population: 98,060 (36,184 households)
- Current Population: 114,255 (foreigners: 1,154)
- Major Projects: Business (financial) complex, theme-park-type golf course, flower market, high-tech industrial complex, robot theme park, and distribution industry



Songdo International City Development Overview

- Location: Songdo-dong, Yeonsu-gu, Incheon
- Area: 53.36 km²(18 times the area of Yeouido)
- Focus: International business, IT, and BT
- Budget: KRW 21.544 trillion
- Period: 2003. ~ 2030.
- Planned Population: 265,611 (104,112 households)
- Current Population: 201,698 (foreigners: 4,831)
- Major Projects: International Business Complex, Knowledge Information Industrial Complex, Bio Cluster, Songdo International Complex, High-Tech Industry Cluster, Songdo Landmark City, and Incheon New Port

Global Bio Hub

As a pioneering global bio hub, IFEZ has formed a world-class bio cluster by attracting the big three domestic bio companies, multinational companies, and research facilities. This city is leading the global bio market by creating synergy while forming a value chain ranging from pharmaceutical production to the fields of bio research and development, medical, and healthcare.

Attracting the Domestic Big 3 and Global Companies

- Antibody Drug Development and Production: Celltrion, Samsung Biologics
- Vaccine Development: SK Bioscience
- Bio-Based Raw Materials (Multinational): Merck, Saint-Gobain, Sartorius, etc.

Songdo, One of the World's Largest Biopharmaceutical Production Bases

- World's No. 1 biopharmaceutical production volume (about 880,000 liters)
- Construction of additional factories by several companies, including Samsung Biologics and Celltrion

Synergy Effects with Bio Research Facilities

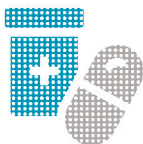
- Completion of the Bioprocess Human Resources Training Center, Pharmaceutical Bio Analysis Support Center, etc. (scheduled for 2024)
- Formation of a value chain including biopharmaceutical production, bio research and development, medical, and healthcare



1. Songdo Bio Cluster

2. Celltrion

3. New building of Samsung Bioepis



As a Single City Maximum production capacity of biopharmaceuticals

About 880,000 ℓ



Attracted Foreign Investment companies

About 90

Mecca of High-Tech Industries, such as MRO and Semiconductors

In addition to the bio sector, IFEZ continues to attract global companies in various high-tech industries leading the 4th Industrial Revolution, such as semiconductors, aviation, automobiles, and robots. In particular, Yeongjong and Cheongna have shown remarkable growth in the aviation MRO industry and automobile/robot industry, respectively. Meanwhile, Songdo has formed a semiconductor cluster together with Yeongjong, and these achievements have culminated to make IFEZ a mecca for high-tech industries leading the 4th Industrial Revolution.

Gathering of Semiconductor Back-End Process and System Equipment Companies

- Semiconductor Back-End Process: Amkor Technology Korea (Songdo) and STATS ChipPAC Korea (Yeongjong)
- Semiconductor Materials: Henkel, TOK (Japan), etc.
- Semiconductor Equipment: A1 Machinery, etc.

Groundbreaking Growth in the Aviation MRO Industry

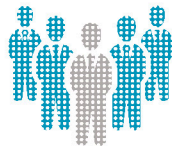
- World-class aviation-related manufacturing and service companies, such as Yeongjong Flight Training Center, Aviation Engine Maintenance Center, and Songdo Huneed Technologies.
- Korean Air, the largest anchor company in the aviation industry, is pushing to expand and relocate its Bucheon-based factory.

Revitalizing High-Tech Industries Like Automobiles and Robots

- Cultivating high-tech industries focusing on robots and drones (e.g. creation of Cheongna Robot Land)
- Formation of a future automobile industry cluster based on Incheon High-Tech Park, joined by automobile entrepreneurs (GM, Hyundai Mobis, etc.)

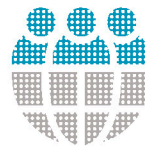


1. Aerial view of Incheon International Airport Terminal 2
 2. BMW Driving Center
 3. Incheon International Airport



Employees of All Companies

96,641



Employees of Foreign Investment Companies

28,727

Smart City & Startup City

As a smart city, IFEZ has built an urban IT infrastructure based on 4th Industrial Revolution technology, safely managing the entirety of Songdo, Yeongjong, and Cheongna through its self-developed smart city platform. In addition, Incheon Startup Park is playing a major role in creating an innovative ecosystem for new companies and helping IFEZ become a startup city that opens a bright future.



Smart City Operation Center - Integrated Management of IFEZ

- Real-time integration and management of disaster prevention, crime prevention, traffic, facilities, weather, disasters, etc., in Songdo, Yeongjong, and Cheongna
- Integrated control system based on various CCTV and sensor systems
- Best residential conditions and optimal business competitiveness
- Export of self-developed smart city platform to the world

Incheon Startup Park - Korea's Silicon Valley

- Creating a startup ecosystem and nurturing world-class unicorn companies through private capabilities and public support
- Intensive support for verification, investment, and overseas expansion of high-tech startups (AI, smart city, bio-convergence, etc.)



1.

G-Tower Smart City Operation Center

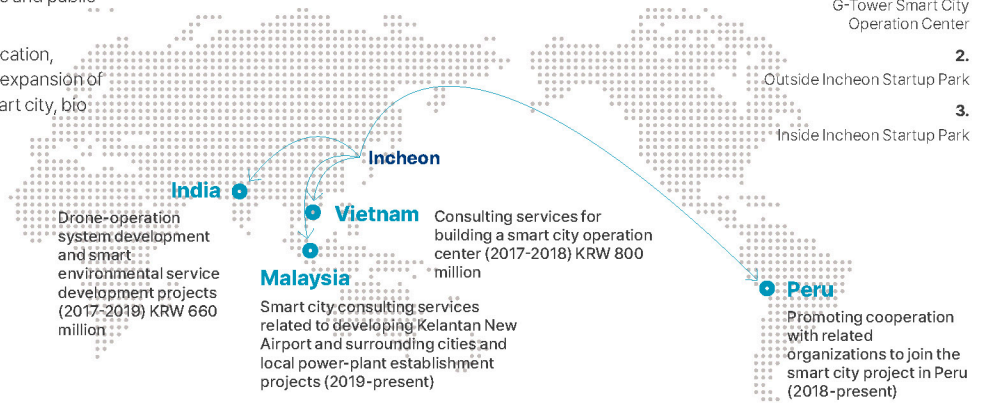
2.

Outside Incheon Startup Park

3.

Inside Incheon Startup Park

Export of IFEZ Smart City Model



Global Education City

IFEZ is a global education hub led by IGC, home to prestigious overseas universities and research institutes. In addition, IFEZ has renowned domestic universities, national universities, and international schools for foreigners. In particular, the city's domestic and foreign universities and research institutes foster talent, promote industry-academia-research cooperation, and serve as an outpost for the bio and high-tech industries.

IGC - Global Universities and Research Facilities

- Attracting prestigious overseas universities, such as Stony Brook University, George Mason University, Ghent University, University of Utah, and FIT at IGC, Korea's first overseas university joint campus
- Utilizing IGC's excellent research personnel and advanced infrastructure, as seen with the opening of the Stanford Center at the Incheon Global Campus (SCIGC), and contributing to deepening and expanding the industry-academia cooperation system and advancing innovative growth

Growing Together with Prestigious/ National Universities and Companies in the Country

- Expected to improve the medical environment and expand industry-academic research cooperation by creating Yonsei University International Campus, Songdo Severance Hospital, and Yonsei Science Park
- Growing together with tenant companies and institutions like Incheon University Songdo Campus, a base university in Incheon

Creating High-Class International Schools for Foreigners

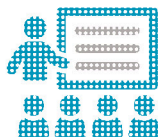
- Providing competitive elementary, middle, and high school education programs (Songdo Chadwick International and Cheongna Dalton School)
- Contributing to the best residential environment and nurturing future global talent



1. Yonsei University, International Campus

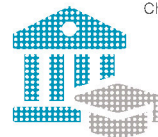
2. Incheon Global Campus

3. Chadwick International School



Number of IGC students

47 countries About 3,900



Universities in IFEZ

Domestic Universities 6 Foreign Universities 5

Global Tourism & Entertainment Hub

IFEZ is a global tourism and entertainment city offering vivid culture, art, festivals, shopping, leisure, and entertainment: Yeongjong boasts world-class resort facilities; Cheongna is building the landmark Cheongna City Tower and a new-concept shopping mall centered around Cheongna lake park; and Songdo offers a variety of performances at Arts Center Incheon, along with other events.

A Splendid Resort Adjacent to the Airport in Yeongjong

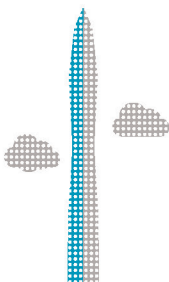
- Paradise City: Casino, shopping mall, and convention facilities
- Inspire Entertainment Resort: One of the largest integrated resorts in Northeast Asia
- Promoting Midan City (Golden-Terra City)'s Puri integrated resort project

Complex Shopping and Cultural Facilities: Cheongna City Tower & Starfield Cheongna

- Groundbreaking on Cheongna City Tower, a complex facility featuring not only shopping and exhibition facilities but also a sky deck on the top floor, a high-rise observatory, and a ramp skywalk
- Starfield Cheongna, the world's first next-generation sports, culture, and entertainment complex, is scheduled to open
- Complex shopping and cultural facilities (Lotte Mart, Home Plus, Hyundai Premium Mom Outlet, Triple Street, Costco Korea, etc.)

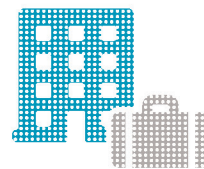
Arts Center Incheon and Festivals in IFEZ

- Planning unrivaled sound facilities and diverse performances
- Hosting various festivals, such as Holy Moly Festival, Incheon Songdo Water Bomb, Songdo Beach Festival, Incheon Pentaport Rock Festival, and Songdo Beer Festival



Height of Cheongna City Tower

448^m



Attracted Integrated Resorts

3

1. Aerial View of Cheongna City Tower

2. Paradise City

3. Aerial View of Midan City

Echo City & Waterfront City

IFEZ is an eco-friendly city where humans and nature coexist. Walking the streets of this global city lined with high-rise, cutting-edge buildings, you will discover green areas everywhere. These diverse green spaces, including parks, provide the city with clean oxygen, just as the tropical forests of the Amazon do for the Earth. Citizens also cherish these green areas as healing spaces.



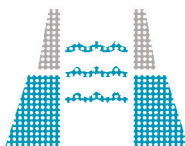
Songdo Central Park, Yeongjong Seaside Park, and Cheongna Lake Park

- Songdo Central Park passes through Solchan Park, Sunrise Park, Michuhol Park, Moonlight Park, and the International Business District. As the first marine park in the country, this park has risen in the spotlight as a tourist attraction.
- Yeongjong Seaside Park invites you to enjoy healing spaces like the beach promenade, camping sites, and rail bike, water play, and sports facilities.
- Cheongna Lake Park, located in the center of Cheongna, offers a large musical fountain, ecological and cultural spaces, waterfowl wetland walking trails, and bicycle paths.



Waterfront

- Connecting reservoirs on land, all waterways, and the sea into one great waterway
- A new tourist attraction boasting an artificial beach, waterside promenade, marine leisure facilities, and excellent waterside scenery
- Preventing flood damages due to rising waters and maintaining clean water quality through a circulation system with seawater



Total Maximum Rainfall up on the Completion of Waterfront

21.17_{km}, 100_{-year flood}

1. Cheongna Canal Way

2. Aerial View of Waterfront Phases 1 and 2

3. Songdo Central Park

Global Business City

IFEZ is a global business city recognized around the world. Equipped with world-class business infrastructure optimized for high-tech companies and global organizations, this city is attracting attention as a test bed for new industries transitioning to industrial structures, such as smartization and convergence, leading the 4th Industrial Revolution.

15 International Organizations, Including the UN and GCF

- Attracting UN-affiliated organizations, including the United Nations Asian and Pacific Training Center for Information and Communication Technology for Development (UN APCICT)
- Activities of 15 international organizations, including the Green Climate Fund (GCF), known as the World Bank of the environmental field
- Attracting 206 foreign tenant companies (3,481 in total)

A MICE Hub Representing Northeast Asia

- Designated as Korea's first international conference district, with facilities including Songdo Convensia, and equipped with smart systems and cutting-edge IT infrastructure
- Growing into a smart MICE base representing Northeast Asia by linking Yeongjong's integrated resort



1. Songdo International Business District

2. Aerial View of Cheongna International Business District



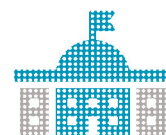
Total Tenant Companies

3,481



Foreign Tenant Companies

206



Attracted International Organizations

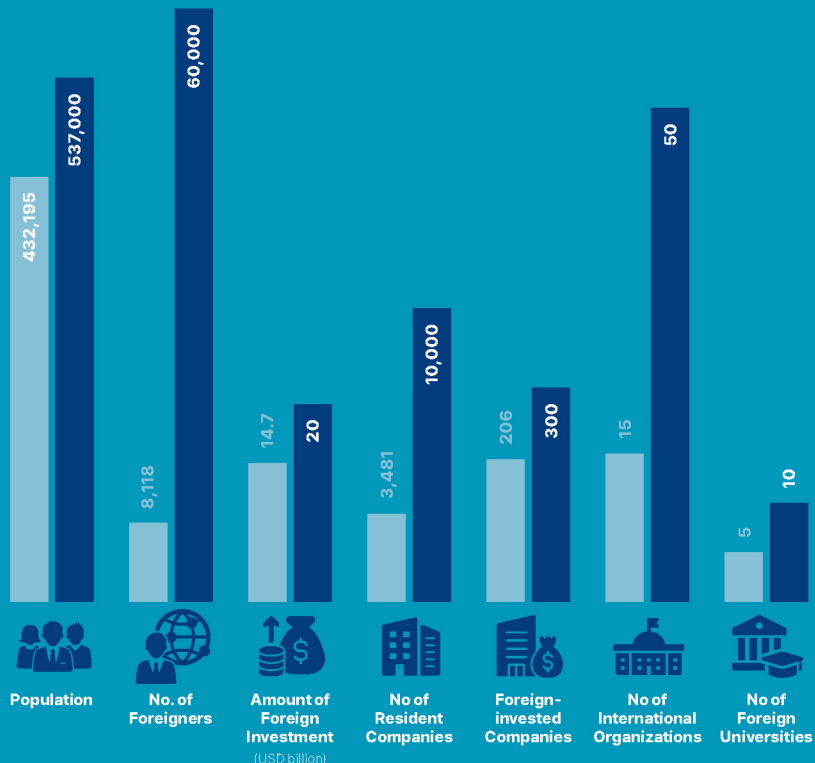
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IFEZ has become a global city by developing its world-class business infrastructure, residential environment, and innovation ecosystem.

**Global Business Frontier
- We leap towards the future.**

Global Business Frontier

Based on the remarkable achievements over the past 20 years, the IFEZ Authority has established and is promoting “Seven Future Strategies” to leap forward as a global business frontier. These strategies include creating a global bio hub, a global education city, an international financial hub, a 4th Industrial Revolution corporate city, a future smart city, a K-content city, and a tourism and leisure hub.





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